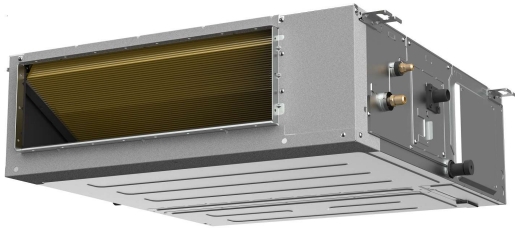




Location: \_\_\_\_\_  
 Engineer: \_\_\_\_\_  
 Submitted to: \_\_\_\_\_  
 Submitted by: \_\_\_\_\_  
 Reference: \_\_\_\_\_

Model Number: AO25-24N2-M1H / AH-24N2-M1

Approval: \_\_\_\_\_  
 Date: \_\_\_\_\_  
 Construction: \_\_\_\_\_  
 Unit #: \_\_\_\_\_  
 Drawing #: \_\_\_\_\_



INDOOR SPECIFICATION		
Indoor Air Flow (Turbo/H/M/L/S) (CFM)	854/706/618/500/500	
Indoor Noise Level (T/H/M/L/S) (dBA)	40/40/37/35/30	
Indoor static pressure range	0-0.8	
Dimension (WxDxH)	inch	39-3/8 x 29-1/2 x 9-5/8
	mm	1000 x 750 x 245
Package (WxDxH)	inch	48-1/4 x 33-7/8 x 12
	mm	1225 x 860 x 304
Net/Gross Weight	lbs	80/92
	kg	36.5/41.7

OUTDOOR SPECIFICATION		
Compressor Type	ROTARY	
Refrigerant	R454B	
Factory Charge	620ml	
Refrigerant Oil	VG74	
Outdoor Air Flow (Max) (CFM)	2236.7	
Outdoor Noise Level (dBA)	61.0	
Dimension (WxDxH)	inch	37-1/4 x 16-1/8 x 31-7/8
	mm	946 x 410 x 810
Package (WxDxH)	inch	42-7/8 x 19-5/8 x 34-7/8
	mm	1090 x 500 x 885
Net/Gross Weight	lbs	130/141
	kg	59.1/64.1

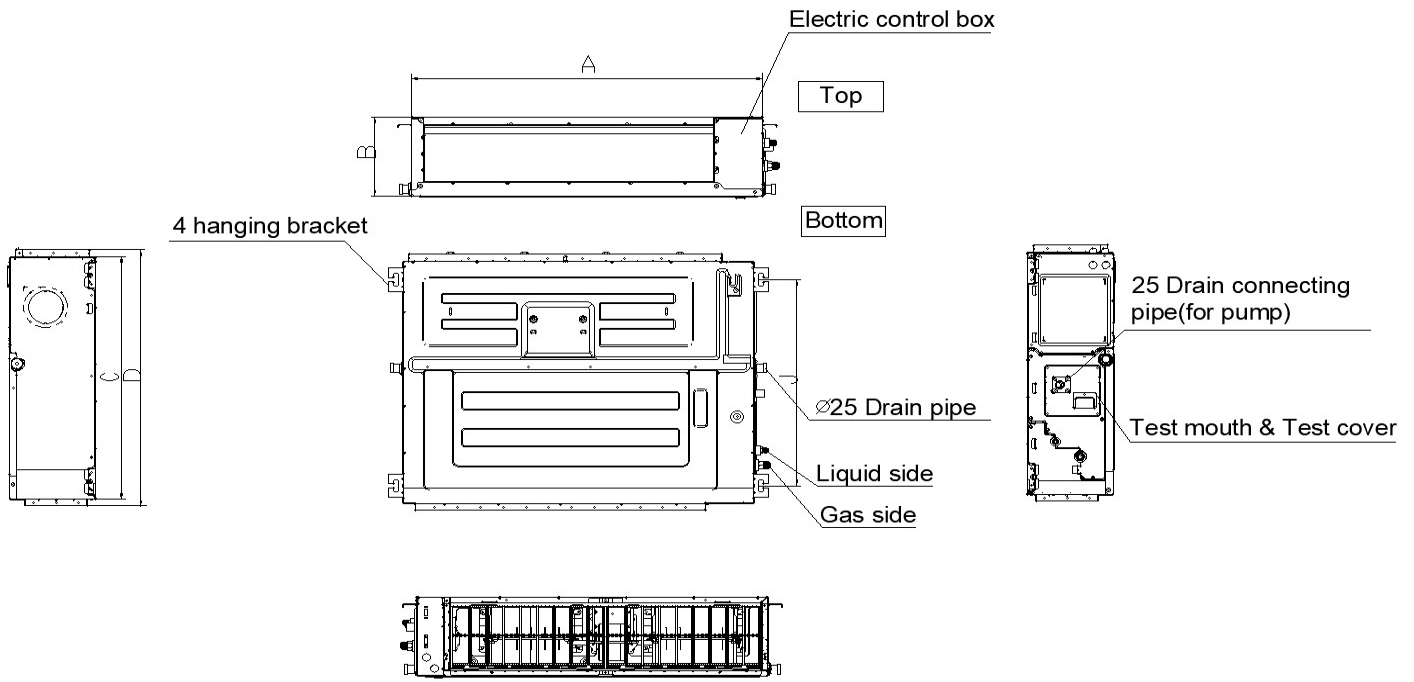
EFFICIENCY			
Cooling		Heating	
SEER2	19.0	HSPF2-4	11.7
EER2	12.0	COP	3.8

PERFORMANCE of Cooling	
Cooling (Btu/hr)	
Rated Capacity	24000
Min/Max Capacity	5000~28000
Moisture Removal	2.0
Standard Operating Range	-22°F~122°F (-30°C~50°C)
Rated Cooling Conditions:	Indoor: 80°F DB/67°F WB Outdoor: 95°F DB/75°F WB

PERFORMANCE of Heating	
Heating (Btu/hr)	
1. @ 47°F Rated (Min/Max)	26000(7300~31400)
2. @ 17°F Rated	21600
3. @ 5°F Max: Capacity / COP	24000/2.18
Standard Operating Range	-22°F~75°F (-30°C~24°C)
1. Rated Heating Conditions:	Indoor: 70°F DB/60°F WB Outdoor: 47°F DB/43°F WB
2. Rated Heating Conditions:	Indoor: 70°F DB/60°F WB Outdoor: 17°F DB/15°F WB
3. Heating Conditions, Compressor Operating at Max. Frequency	Indoor: 70°F DB/60°F WB Outdoor: 5°F DB/5°F WB

ELECTRICAL	
Power Supply	208/230V,60Hz,1Ph
System MCA	24.9
Connection Wiring	AWG 14-4
System MOCP	25
Compressor RLA	15.0
Outdoor Fan Motor RLA	1.3
Outdoor Fan Motor W	120
Indoor Fan Motor RLA	2.2
Indoor Fan Motor W	165
System Power Input @ Cooling (W)	2000(450 ~ 2410)
System Power Input @ Heating (W)	2000(440 ~2480)
MCA: Min. circuit amps (A)	MOCP: Max. over current protection (A)
RLA: Rated load amps (A)	W: Fan motor rated output (W)

PIPING	
Liquid Size	3/8in (9.52mm)
Gas Size	5/8in (15.9mm)
Drain Size	5/8in (15.88mm)
Max. Piping Length	164ft (50m)
Max. Height Difference	82ft (25m)
Max. Pre-charged Length	24.6ft (7.5m)
Refrigerant Pre-charged Amount	63.49oz (1800g)
Additional Charge of Refrigerant	0.32oz/ft (30g/m)
Connection Method	Flared



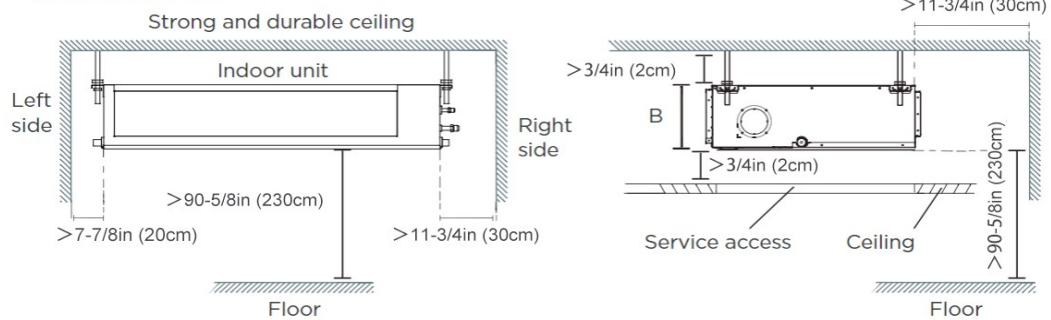
MODEL	A	B	C	D
9K	27-1/2in(700mm)	7-7/8in(200mm)	17-3/4(450mm)	20in(506mm)
12K	27-1/2in(700mm)	9-5/8in(245mm)	29-1/2(750mm)	31-1/4in(795mm)
18K~24K	39-3/8in(1000mm)	9-5/8in(245mm)	29-1/2(750mm)	31-1/4in(795mm)
36K~48K	47-1/8in(1200mm)	11-7/8in(300mm)	29-1/2(750mm)	31-1/4in(795mm)
60K	55-1/8in(1400mm)	15in(380mm)	31-1/2in(800mm)	33-1/4in(845mm)

Installation Instruction

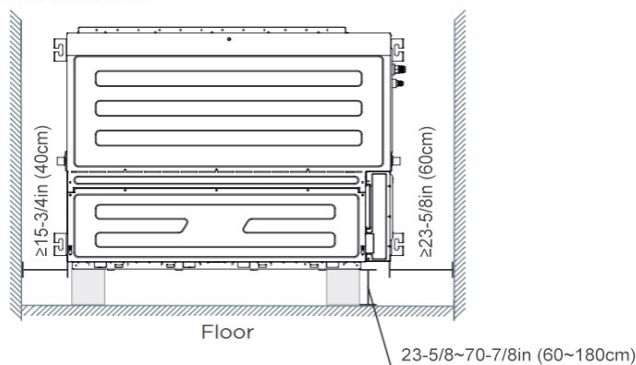
Installation place

The distance between the mounted indoor unit should meet the specifications illustrated in the following diagram.

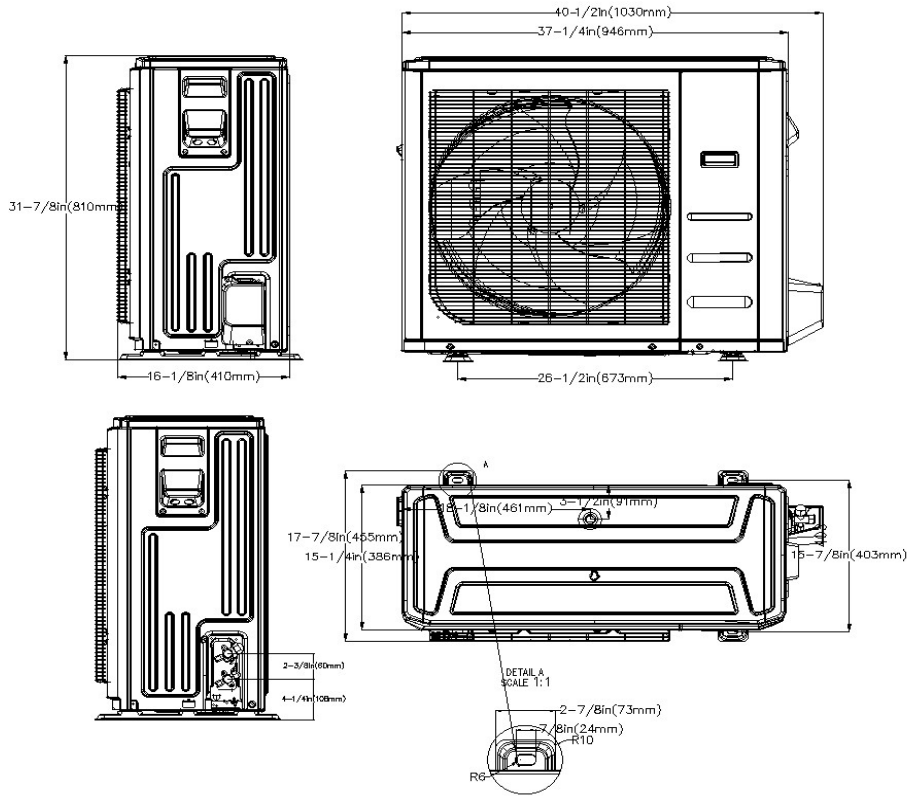
1) Ceiling-mounted



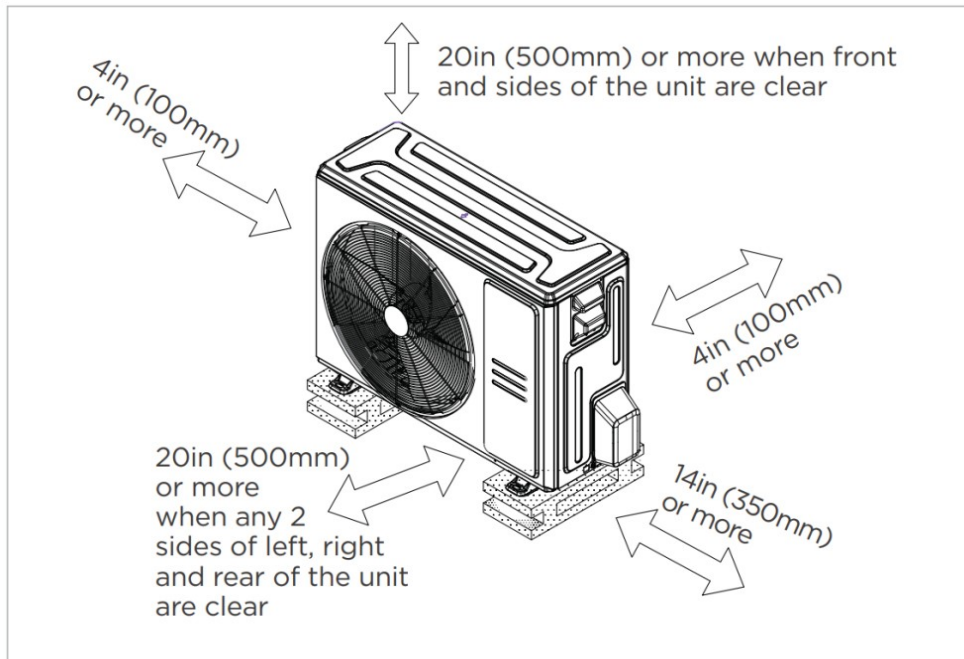
2) Wall-mounted



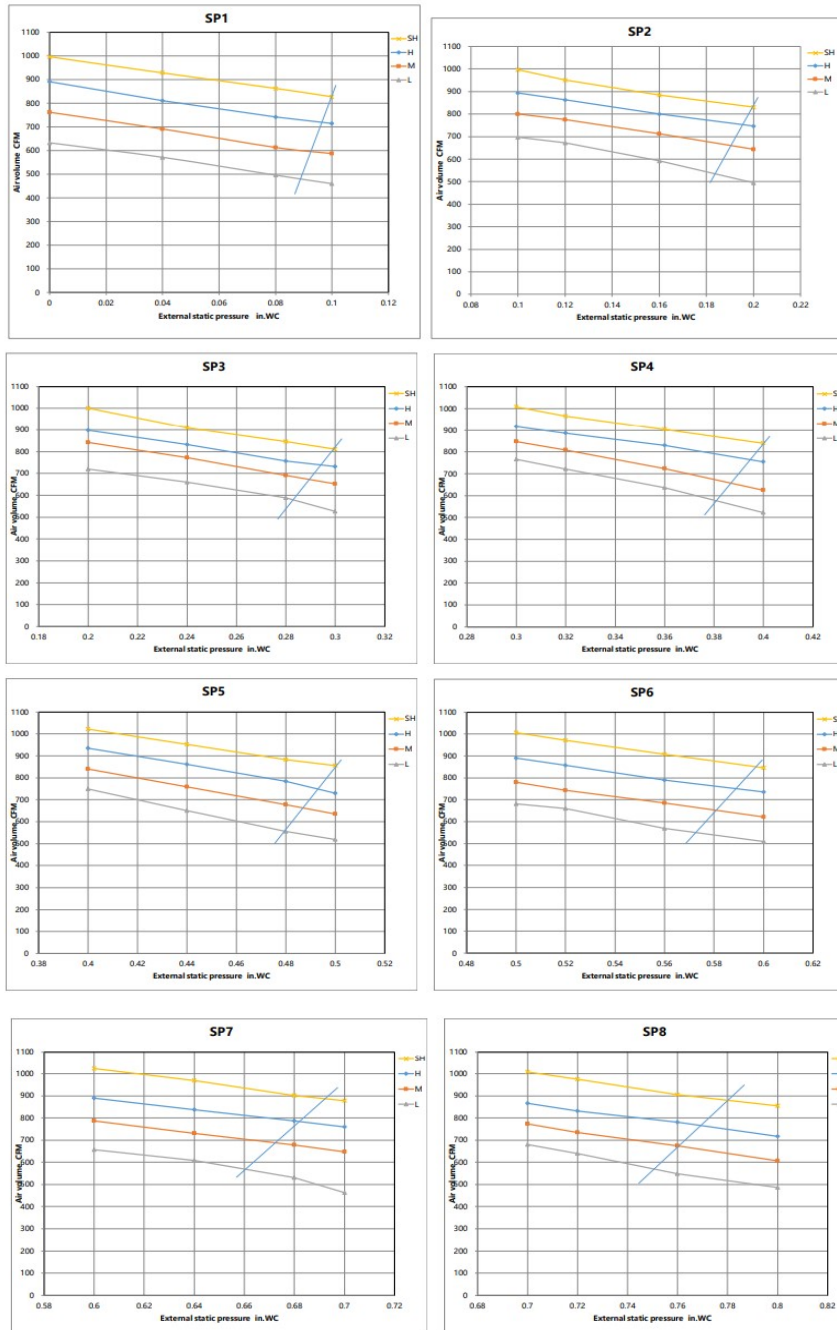
## Outdoor Unit Dimension



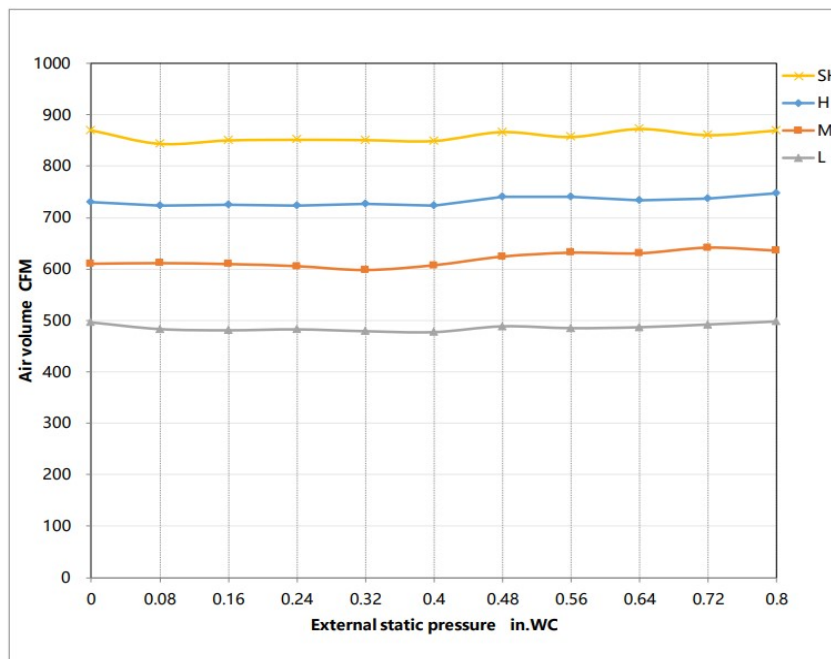
## Installation Instruction



- Meets all special requirements shown in Installation Clearance Requirements above.



Constant air volume



## Features

- Compatible with both horizontal and vertical installation
- Static pressure up to 0.8 in.w.g(for all models)
- Static pressure with 8 levels to select
- Refrigerant leakage detector
- Constant airflow
- Built-in water pump
- i-clean function (AI self cleaning)
- 1~100% stepless adjustable fan speed setting
- WiFi capability: through WiFi module or wired controller with WiFi function
- OTA function: can upgrade the program version via wired controller 120N(X6W)
- 2-pin connector(HA/HB) for programmable wired controller
- Multiple controller options available:
  - Optional two way communication wired controller, programmable:120N(X6)
  - Optional two way communication wired controller, programmable, with built-in WiFi, :120N(X6W)
  - Optional Infrared wired controller: 120L
  - Optional Wireless remote controller
  - Optional 24V interface kit, can connect with Third-Party 24V Thermostat