



Location: _____
 Engineer: _____
 Submitted to: _____
 Submitted by: _____
 Reference: _____

Model Number: AUO18-24N2-M3 / AUH2-24N2-BM3E

Approval: _____
 Date: _____
 Construction: _____
 Unit #: _____
 Drawing #: _____



INDOOR SPECIFICATION		
Indoor Air Flow (Turbo/H/M/L/S) (CFM)	824/759/695/630/630	
Indoor Noise Level (T/H/M/L/S) (dBA)	44/44/42/28/28	
Dimension (W×D×H)	inch	21 x 17-1/2 x 45
	mm	534 x 445 x 1143
Package (W×D×H)	inch	26-5/8 x 20-7/8 x 48-5/8
	mm	675 x 530 x 1235
Net/Gross Weight	lbs	106/127
	kg	47.9/57.8

OUTDOOR SPECIFICATION		
Compressor Type	ROTARY	
Refrigerant	R454B	
Factory Charge	620ml	
Refrigerant Oil	VG74	
Outdoor Air Flow (Max) (CFM)	1765.7	
Outdoor Noise Level (dBA)	60.0	
Dimension (W×D×H)	inch	35 x 13-1/2 x 26-1/2
	mm	890 x 342 x 673
Package (W×D×H)	inch	39-1/8 x 15-5/8 x 29-1/8
	mm	995 x 398 x 740
Net/Gross Weight	lbs	102/109
	kg	46.4/49.5

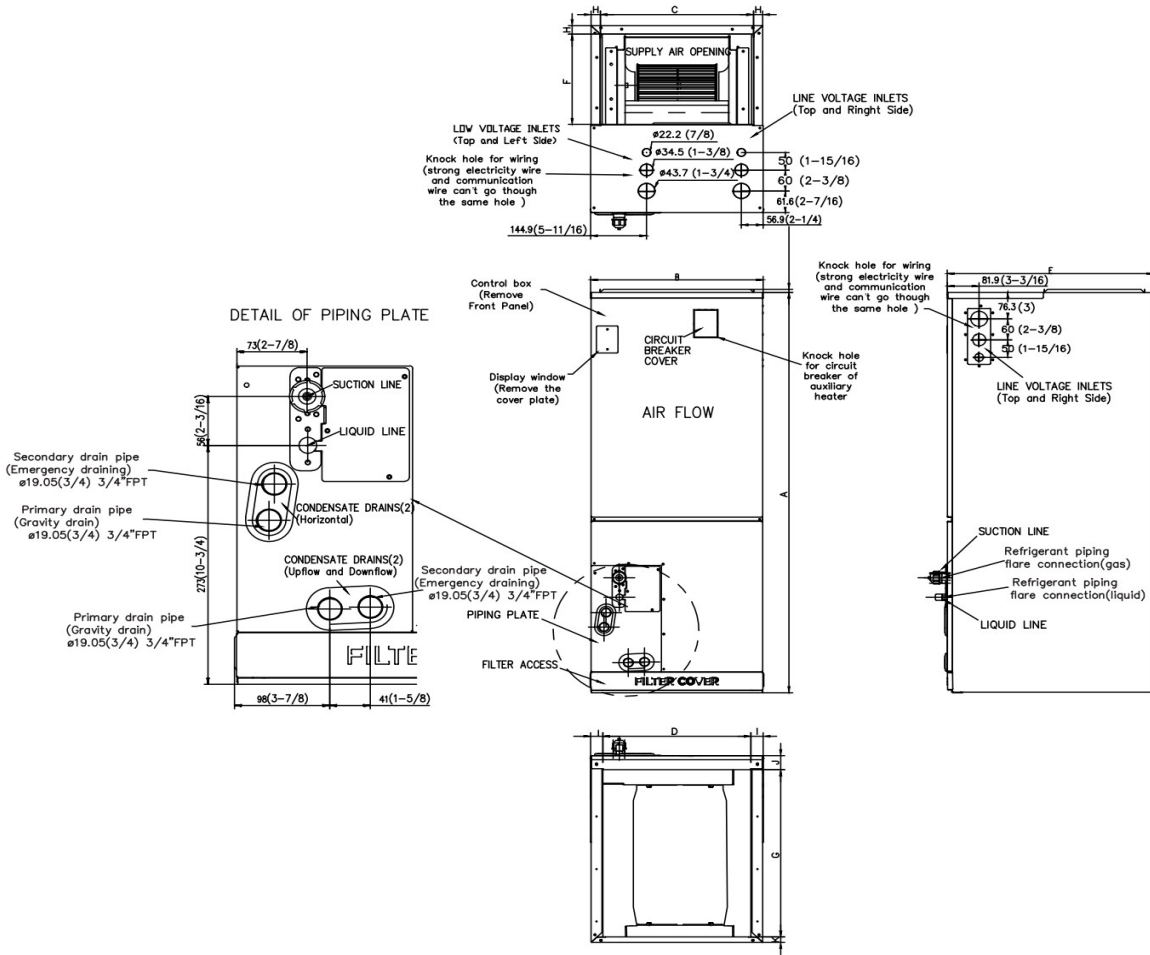
EFFICIENCY			
Cooling		Heating	
SEER2	18.1	HSPF2-4	9.7
EER2	11.0	COP	3.2

PERFORMANCE of Cooling	
Cooling (Btu/hr)	
Rated Capacity	24000
Min/Max Capacity	7200~27000
Moisture Removal	2.38
Standard Operating Range	-13°F~-122°F (-25°C~50°C)
Rated Cooling Conditions:	Indoor: 80°F DB/67°F WB Outdoor: 95°F DB/75°F WB

PERFORMANCE of Heating	
Heating (Btu/hr)	
1. @ 47°F Rated (Min/Max)	26000(7100~30000)
2. @ 17°F Rated	20000
3. @ 5°F Max: Capacity / COP	21600/1.87
Standard Operating Range	-13°F~75°F (-25°C~24°C)
1. Rated Heating Conditions:	Indoor: 70°F DB/60°F WB Outdoor: 47°F DB/43°F WB
2. Rated Heating Conditions:	Indoor: 70°F DB/60°F WB Outdoor: 17°F DB/15°F WB
3. Heating Conditions, Compressor Operating at Max. Frequency	Indoor: 70°F DB/60°F WB Outdoor: 5°F DB/5°F WB

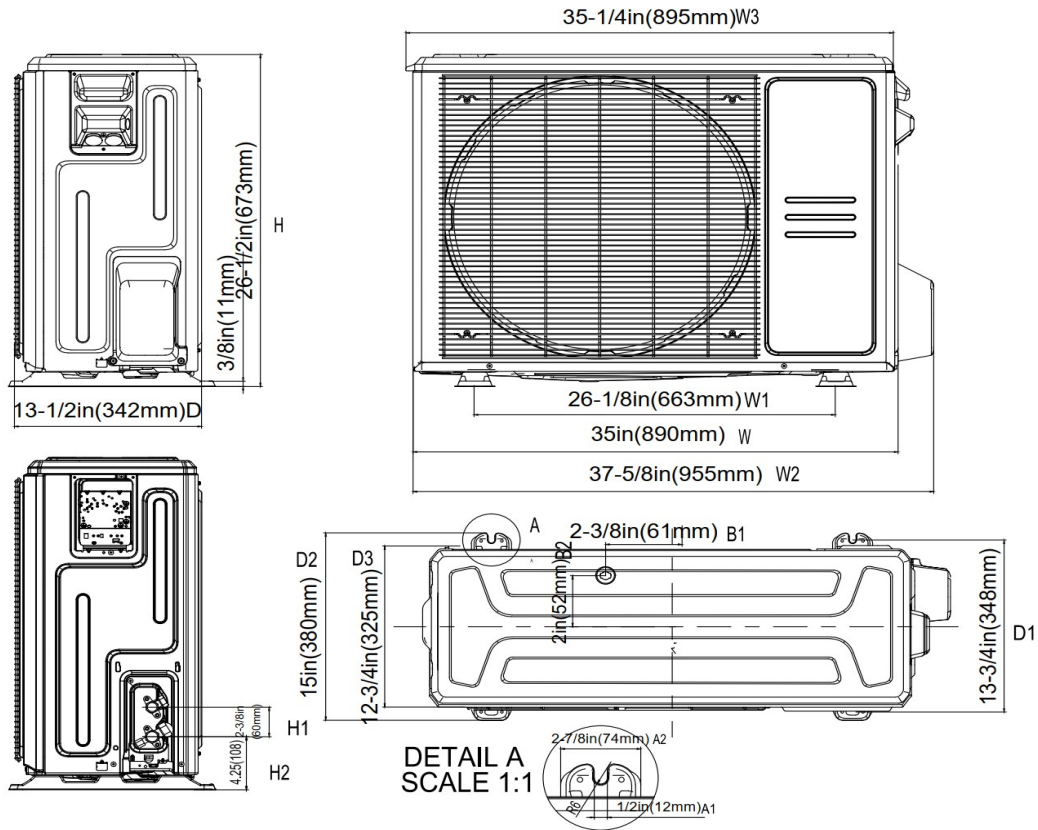
ELECTRICAL	
Indoor Power Supply	115/208/230V, 60Hz, 1Ph
Indoor MCA 115V/(208/230V)	5.5/4.0
Indoor MOP	15
Outdoor Power Supply	208/230V, 60Hz, 1Ph
Outdoor MCA	19
Outdoor MOP	20
Communication Wiring	AWG 20-2
Compressor RLA	14
Outdoor Fan Motor RLA	1
Outdoor Fan Motor W	80
Indoor Fan Motor RLA	3
Indoor Fan Motor W	250
System Power Input @ Cooling (W)	2181(530 ~ 2870)
System Power Input @ Heating (W)	2396(440 ~ 2730)
MCA: Min. circuit amps (A)	MOCP: Max. over current protection (A)
RLA: Rated load amps (A)	W: Fan motor rated output (W)

PIPING	
Liquid Size	3/8in (9.52mm)
Gas Size	3/4in (19mm)
Drain Size	5/8in (15.88mm)
Max. Piping Length	164ft (50m)
Max. Height Difference	82ft (25m)
Max. Pre-charged Length	24.6ft (7.5m)
Refrigerant Pre-charged Amount	74.08oz (2100g)
Additional Charge of Refrigerant	0.7oz/ft (65g/m)
Connection Method	Flared

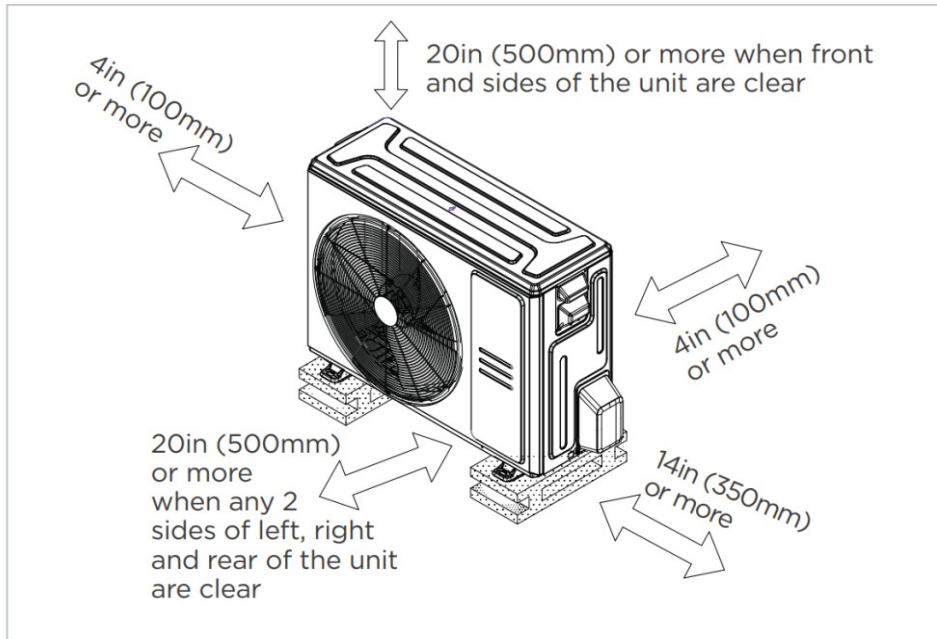


Dimensions	Model	18k/24k		30k/36k		48k/60k	
		inch	mm	inch	mm	inch	mm
A	Model Height	45	1143	49	1245	53	1346
B	Model Width	17-1/2	445	21	534	24-1/2	622
C	Supply Air Opening Width	15-5/8	397	19-1/8	486	22-5/8	575
D	Return Air Opening Width	15-1/8	384	18-5/8	473	22-1/8	562
E	Model Depth	21	534	21	534	21	534
F	Supply Air Opening Depth	10-1/4	260	10-1/4	260	10-1/4	260
G	Return Air Opening Depth	18-3/4	476	18-3/4	476	18-3/4	476
H	Supply Air Opening Clearance	15/16	24	15/16	24	15/16	24
I	Return Air Opening Side Clearance	1-1/4	32	1-1/4	32	1-1/8	28
J	Return Air Opening Front Clearance	1-1/2	38	1-5/8	41	1-5/8	41
K	Return Air Opening Back Clearance	5/8	16	5/8	16	3/4	19

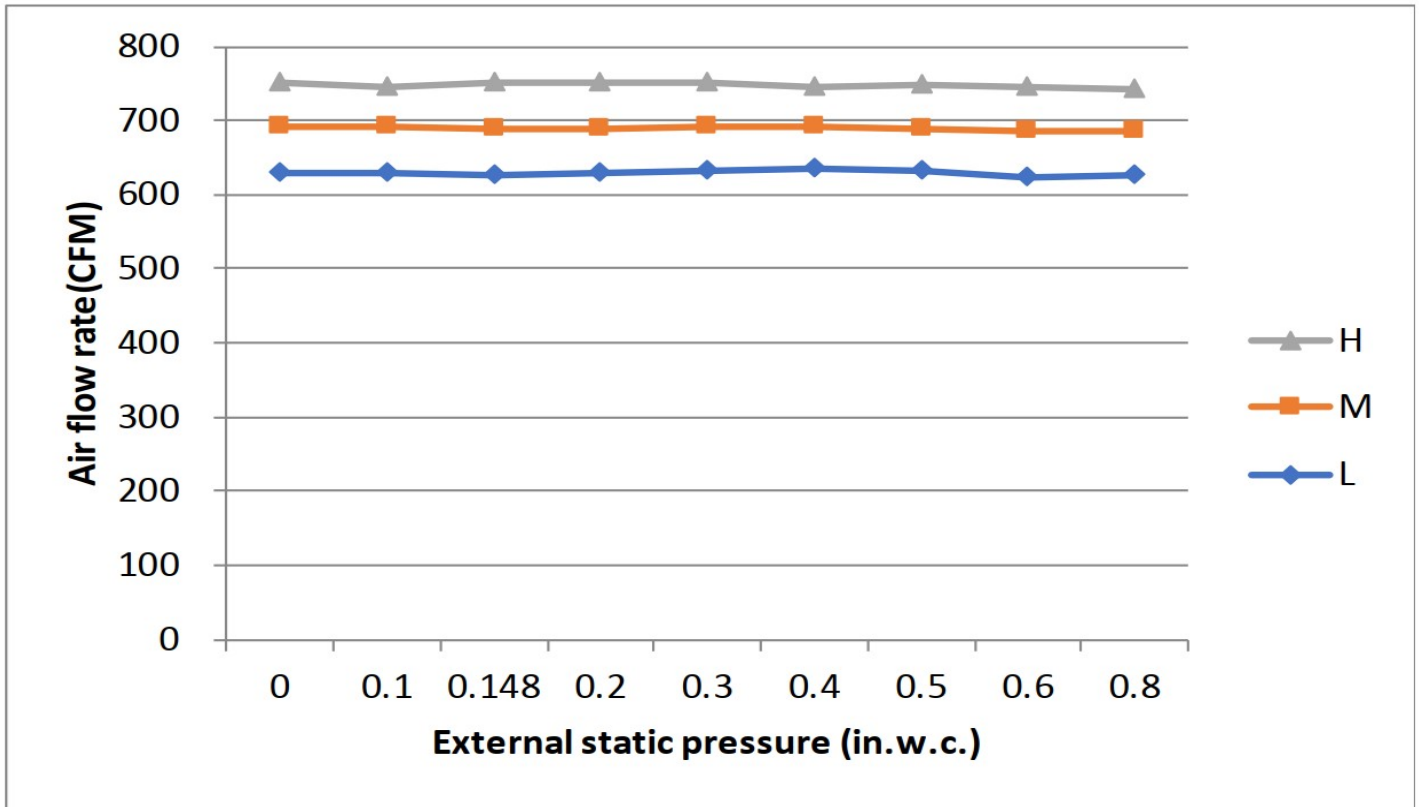
Outdoor Unit Dimension



Installation Instruction



Meets all special requirements shown in Installation Clearance Requirements above.



Features

- Multi-position installation: horizontal(left or right), vertical(up or down)
- Aluminum Coil
- Constantly Air Flow system up to 0.80 In.W.G
- 1 inch thick R4.2 fiberglass free insulation, reduce condensation and increase efficiency(optional)
- Optional Auxiliary heat kit up to 25kW
- Easy Maintenance
- Multiple controller options available:
 - Optional two way communication wired controller, programmable:120N(X6)
 - Optional two way communication wired controller, programmable, with built-in WiFi, :120N(X6W)
 - Standard Wireless remote controller
 - Can connect with Third-Party 24V Thermostat
- Adapted to RS485 and 24V communication controllers
- High efficiency up to 18.8 SEER2, 11 EER2, 9.7 HSPF2
- Chassis heater and crankcase heater pre-bulit as standard